



National
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C-30-108-000/CS-004

SPECIAL INFORMATION INSTRUCTION

**REPAIR OF SPECIAL TOOL
NSN 5120-12-176-1092
FOR
TRUCK, UTILITY, 4 X 4, MILITARY DESIGN
ILTIS CANADIAN SERIES**

(ENGLISH)

Issued on Authority of the Chief of the Defence Staff

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PURPOSE

1. This instruction details the repair of special tool NSN 5120-12-176-1092 PART 10-203 to receive a larger bolt.

INSTALLATIONS AFFECTED

2. Engine Crankshaft Oil Seal Installer Tool.

EQUIPMENT AFFECTED

3. All Trucks, Utility, Light, 4 X 4, Iltis, Cdn series.

INFORMATION DATA

4. The repair to the tool permits the use of a M14×1.5×75 mm screw, which is required, when installing the engine crankshaft front oil seal.
5. Enlarge the sleeve hole of the oil seal installer tool using a 15 mm (19/32 in.) diameter drill bit, as shown in Figure 1.

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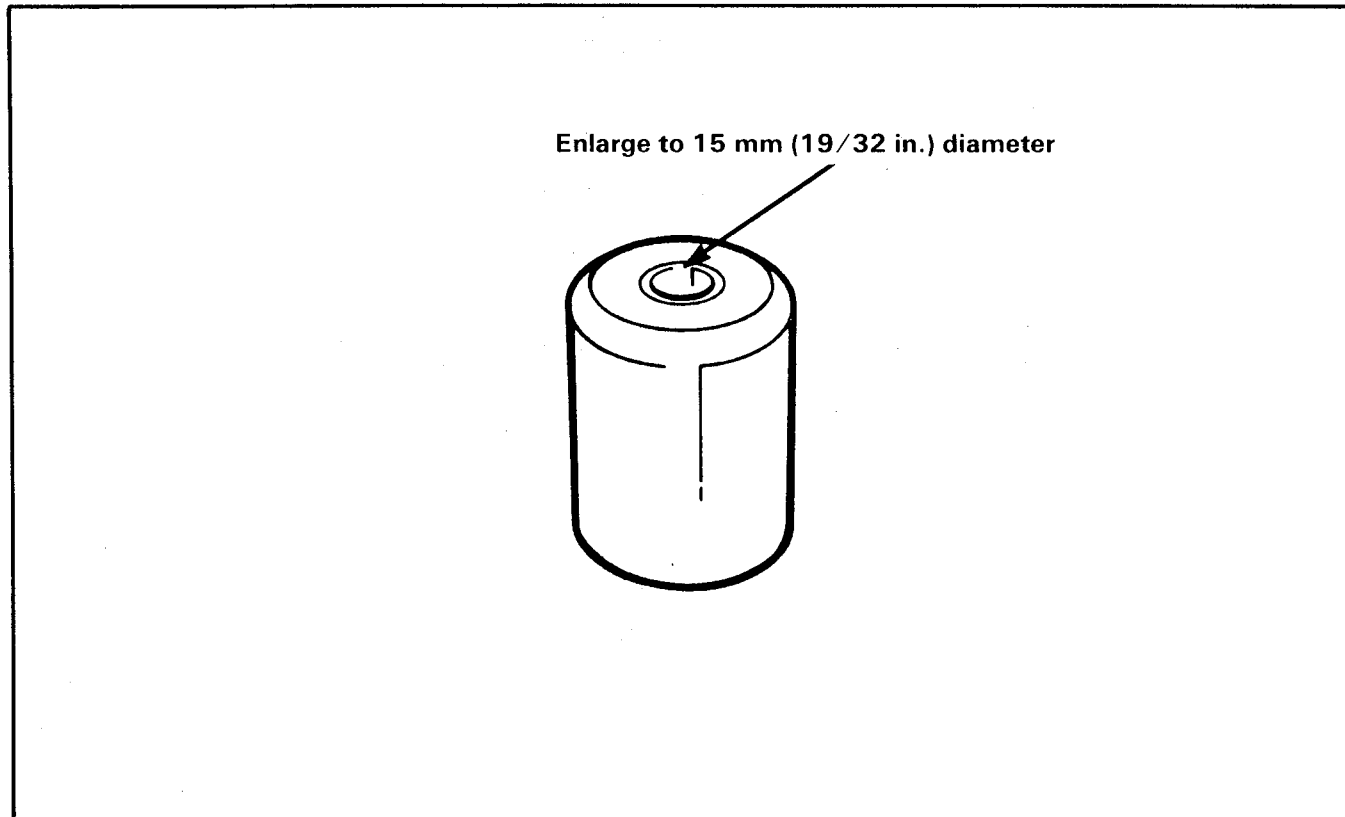


Figure 1 Enlarge Sleeve Hole of Special Tool

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